



## CLAIMS

1. Textile product composed of a weft and a warp, in which the weft and/or the warp are composed of strips of non-woven fabric.
2. Textile product according to claim 1, wherein the non-woven fabric is composed of hydroentangled, thermo-bonded or span-bonded fibres.
3. Textile product according to claims 1-2, wherein the non-woven fabric is composed of a material chosen from viscose, polyethylene, polypropylene, polyamide, cellulose pulp.
4. Textile product according to claims 1-3, wherein the non-woven fabric has a weight/surface ratio between 10 g/m<sup>2</sup> and 200 g/m<sup>2</sup>.
5. Textile product according to claim 4, wherein the non-woven fabric has a weight/surface ratio of between 50 g/m<sup>2</sup> and 65 g/m<sup>2</sup>.
6. Textile product according to claims 1-5, wherein both the weft and the warp are composed of strips of non-woven fabric.
7. Textile product according to claims 1-5, wherein the weft or the warp is composed of strips of a material other than non-woven.
8. Textile product according to claim 7, wherein said material other than non-woven is chosen from yarns, paper, synthetic fibres.
9. Textile product according to claims 1-8, wherein said strips of non-woven fabric and/or said strips of material other than non-woven have a width between 1 and 10 cm.
10. Textile product according to claim 9, wherein said strips of non-woven fabric and/or said strips of material other than non-woven have a width between 4 cm and 7 cm.

11. Textile product according to claims 1-10, wherein said strips of non-woven fabric are obtained from processing waste.

12. Procedure for the preparation of the textile product described in claims 1-11, characterised in that the strips of non-woven fabric are subjected to weaving, realising a fabric in which the weft and/or the warp are composed of said strips of non-woven fabric.

13. Manufact realised with the textile product described in claims 1-11.

14. Manufact according to claim 13, chosen from a cloth for cleaning floors, a duster or cloth for cleaning small surfaces in the home, tablecloth, napkin, matting, mat, mattress cover, bedspread, couch cover, cushion cover, car seat cover, doormat.

15. Method for the recovery of trimmings from the processing of non-woven fabric, characterised in that said trimmings are interwoven to form a textile material, of which the trimmings of non-woven fabric constitute the weft, the warp or both.

(GER/Im)